

HINGE ADJUSTMENT

Valid for:

- ▶ STARPRIM 1/N-SM
- ▶ STARPRIM 2/N
- ▶ STARPRIM 3/N
- ▶ STARPRIM 4/N
- ▶ STARPRIM 5 – only for 5100, 5150 in 5245



Important: The safe must be positioned on a flat surface in order to assure correct hinge functionality. Beside that, a flat surface is needed for a proper hinge adjustment. The hinge adjustments should be considered if the safe door grinds on the frame and to have a good tolerance between the door and the frame.

The hinge adjustment procedure is:

Step 1: upper hinge: unscrew the screw M8, DIN 915 (*M6, DIN 915) with a 4 mm hex/allen screwdriver (*3 mm) by rotating it counter clockwise



Step 2: lower hinge: unscrew the screw M5 nut, DIN 914 with a 2,5 mm hex/allen screwdriver by rotating it counter clockwise.



Step 3: lower hinge: adjust the screw M12, DIN 913 (*M8, DIN 913) with a 6 mm hexagon wrench (*4 mm) by rotating it clockwise or counter clockwise.



Step 4: repeat the steps 2 and 1 in a reverse order.

(* Valid for all STARPRIM models:

- a) STARPRIM 1 – from the Model 1015/N-SM to including 1085/N-SM
- b) STARPRIM 2040/N